

MATERIAL SAFETY DATA SHEET

Trade Name: Raven 404 - Part A

SECTION I: COMPANY IDENTIFICATION

Company: RLS
13105 East 61st Street South, Suite A
Broken Arrow, OK 74012

Emergency Telephone #: 800-424-9300
Chemtec

Revision Date: 10/10/07

Information Telephone #: 918-615-0020
800-324-2810

SECTION II: INGREDIENT INFORMATION

<u>INGREDIENT</u>	<u>CAS NUMBER</u>	<u>PERCENT</u>	<u>PEL</u>	<u>TLV</u>
Epoxy Resin	25085-99-8	40 - 60%	N/E	N/E
Alkylphenol	84852-15-3	5 - 15%	N/E	N/E
Aliphatic Epoxy Resin	17557-23-2	5 - 10%	N/E	N/E
Benzyl Alcohol	100-51-6	0 - 5%	N/E	N/E
Silica, Amorphous, Fumed, Crystalline-free	67762-90-7	0 - 5%	*6 mg/m ³	*3 mg/m ³
Crystalline Silica, Quartz	14808-60-7	<1%	*0.1 mg/m ³	*0.025 mg/m ³

N/E indicates "not established"

SARA Title III, Section 313 ingredients: None

All ingredients are TSCA inventory listed.

*Note: The PEL and TLV for this ingredient are the TWA for respirable dust levels only. In this product, it is pre-dispersed and not available as a dust. Therefore, under normal use conditions it is not considered a hazard.

SECTION III: PHYSICAL DATA

Boiling Point: > 200 deg F

Vapor Pressure: Not determined

Vapor Density: Not determined

Solubility in Water: Negligible

Appearance and Odor: Heavy paint consistency - mild epoxy odor

Specific Gravity: 1.3

Melting Point: Not determined

Evaporation Rate: Not determined

% Volatile by Volume: <1%

SECTION IV: FIRE & EXPLOSION HAZARD DATA

Flash Point: >200 deg F, PMCC Method

Extinguishing Media: Foam, CO₂, Dry Chemical

Special Fire Fighting Procedures: The use of self-contained breathing apparatus is recommended for firefighters. Water may be helpful in keeping adjacent containers cool. Avoid spreading burning liquid with water used for cooling purposes.

Unusual Fire and Explosion Hazards: Keep work areas free of hot metal surfaces and other sources of ignition.

NFPA classification: Health: 2 Flammability: 1 Reactivity: 0

OSHA/NFPA Fire Hazard Classification: Class III B

LFL: Not determined **UFL:** Not determined

SECTION V: REACTIVITY DATA

Stability: Stable, will react with amines.

Incompatibility: Strong acids and bases, selected amines, oxidizing agents.

Hazardous Decomposition or Byproducts: Thermal decomposition in the presence of air may yield carbon monoxide, carbon dioxide, phenolics, acids, aldehydes, ketones and other unidentified toxic and/or irritating compounds.

Hazardous Polymerization: Will not occur.

SECTION VI: HEALTH HAZARD DATA

Primary Routes of Entry:

EYES: Causes irritation, redness, swelling, chemical burns.

SKIN: Can cause severe irritation, redness, swelling, chemical burns and blister formation.

INHALATION: Vapors may be irritating and cause discomfort.

INGESTION: Causes burning of mouth, throat and stomach with abdominal and chest pain.

SYSTEMIC and OTHER EFFECTS: Except for skin sensitization, repeated exposures to low molecular weight epoxy resins of this type are not anticipated to cause any significant adverse effects.

Carcinogenicity: The International Agency for Research on Cancer has determined that crystalline silica inhaled in the form of quartz from occupational sources is carcinogenic to humans (Group 1 – carcinogenic to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibrils (published in June 1997) in conjunction with the use of these materials. The National Toxicology Program classifies respirable crystalline silica as “known to be a human carcinogen”. Refer to the Eleventh Report on Carcinogens (2005). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

Emergency and First Aid Procedures:

EYES: Flush with large quantities of water for at least 15 minutes. Obtain medical attention immediately.

SKIN: Wash thoroughly with soap and flowing water. Get medical attention for irritation and chemical burns.

INHALATION: Remove to fresh air if effects occur. Consult a physician.

INGESTION: Give 2 glasses of water. Do not induce vomiting. Get immediate medical attention.

SECTION VII: PRECAUTIONS FOR SAFE HANDLING AND USE

Steps to Be Taken in Case Material is Released or Spilled: Keep sources of ignition and hot metal surfaces isolated from the spill. Material may flow slowly. Scrape into containers for disposal.

Waste Disposal Methods: Dispose of according to all local, state and federal regulations.

Precautions to Be Taken in Handling and Storing: Keep containers closed when not in use. Avoid prolonged or repeated contact with skin. Do not handle or store near flame, heat or strong oxidants. Do not store in direct sunlight. Avoid prolonged storage above 38 deg C (100 deg F).

SECTION VIII: CONTROL MEASURES

RESPIRATORY: If exposure may or does exceed occupational exposure limits, respiratory irritation is experienced, or during spray application, use a properly fitted MSHA/NIOSH approved respirator fitted with organic vapor cartridges. In addition, spray application may require the use of paint pre-filters. If sanding or grinding on cured material, use above respirator fitted with HEPA filters.

VENTILATION: General mechanical ventilation is sufficient for most conditions. Local exhaust ventilation may be necessary for some operations.

EYES: Use safety glasses, splash-proof eye goggles or goggles with full faceshield.

CLOTHING/GLOVES: Use impermeable gloves to prevent skin irritation. If potential for skin contact is present, impervious protective clothing should be worn.

OTHER PROTECTIVE EQUIPMENT: The availability of eye washes and safety showers in work areas is recommended.

SECTION IX: TRANSPORT DATA

Proper Shipping Name: Corrosive Liquid, n.o.s. (alkyl phenol)

Hazard Class: Corrosive Material - 8

Identification Number: UN 1760

Packing Group: III

SECTION X: DISCLAIMER

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MATERIAL SAFETY DATA SHEET

Trade Name: **Raven 404 - Part B**

SECTION I: COMPANY INFORMATION

Company: RLS
13105 East 61st Street South, Suite A
Broken Arrow, OK 74012
Emergency Telephone #: 800-424-9300
Chemtrek

Revision Date: 10/10/07
Information Telephone #: 918-615-0020
800-324-2810

SECTION II: INGREDIENT INFORMATION

<u>INGREDIENT</u>	<u>CAS NUMBER</u>	<u>PERCENT</u>	<u>PEL</u>	<u>TLV</u>
1,2-Diaminocyclohexane	694-83-7	20 - 30%	N/E	N/E
Alkylphenol	84852-15-3	18 - 24%	N/E	N/E
C36-Alkylenediamines	68955-56-6	8 - 12%	N/E	N/E
Diethylenetriamine	111-40-0	0 - 5%	4 mg/m ³	1 ppm TWA
2,4,6-tris(Dimethylaminomethyl) Phenol	90-72-2	0 - 5%	N/E	N/E
Bisphenol A	80-05-7	0 - 5%	N/E	N/E
Silica, Amorphous, Fumed, Crystalline-free	67762-90-7	0 - 5%	*6 mg/m ³	*3 mg/m ³
Crystalline Silica, Quartz	14808-60-7	0 - 5%	*0.1 mg/m ³	*0.025 mg/m ³

N/E indicates "not established"

SARA Title III, Section 313 ingredients: Bisphenol A All ingredients are TSCA inventory listed.

*Note: The PEL and TLV for this ingredient are the TWA for respirable dust levels only. In this product, it is pre-dispersed and not available as a dust. Therefore, under normal use conditions it is not considered a hazard.

SECTION III: PHYSICAL DATA

Boiling Point: > 200 deg F
Vapor Pressure: Not determined
Vapor Density: Not determined
Solubility in Water: Negligible
Appearance and Odor: Heavy paint consistency with characteristic ammonia odor

Specific Gravity: 1.3
Melting Point: Not determined
Evaporation Rate: Not determined
% Volatile by Volume: <1%

SECTION IV: FIRE & EXPLOSION HAZARD DATA

Flash Point: 167 deg F, Closed Cup Method
Extinguishing Media: Foam, CO₂, Dry Chemical, Water Spray
Special Fire Fighting Procedures: The use of self-contained breathing apparatus is recommended for firefighters. May generate toxic or irritating combustion products. Water may be helpful in keeping adjacent containers cool.

OSHA/NFPA Fire Hazard Classification: Combustible
LFL: Not determined
UFL: Not determined

Unusual Fire and Explosion Hazards: Sudden reaction and fire may result if product is mixed with an oxidizing agent.

NFPA classification: Health: 3 Flammability: 1 Reactivity: 0

SECTION V: REACTIVITY DATA

Stability: Stable
Incompatibility: Strong acids and bases, selected epoxy resins and strong oxidizing agents.
Hazardous Decomposition or Byproducts: Thermal decomposition in the presence of air may yield carbon monoxide, carbon dioxide, ammonia, aldehydes, ketones, nitrogen oxides and other unidentified toxic and/or irritating compounds.
Hazardous Polymerization: Will not occur.

SECTION VI: HEALTH HAZARD DATA

Primary Routes of Entry:

EYES: Severe eye irritant. May cause burns. Vapors may be irritating.

SKIN: Severe skin irritant. May cause injury to skin following prolonged or repeated contact. Repeated exposure may cause sensitization of the individual.

INHALATION: May cause respiratory tract sensitization and/or irritation of mucous membranes.

INGESTION: May cause burning of mouth, throat and stomach with abdominal and chest pain.

SYSTEMIC and OTHER EFFECTS: Product can be alkaline, corrosive and irritating to skin, ears, eyes and mucous membranes. May cause injury upon prolonged contact and repeated contact.

Carcinogenicity: The International Agency for Research on Cancer has determined that crystalline silica inhaled in the form of quartz from occupational sources is carcinogenic to humans (Group 1 – carcinogenic to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibrils (published in June 1997) in conjunction with the use of these materials. The National Toxicology Program classifies respirable crystalline silica as “known to be a human carcinogen”. Refer to the Eleventh Report on Carcinogens (2005). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

Emergency and First Aid Procedures:

EYES: Flush with large quantities of water for at least 15 minutes. Seek immediate medical attention.

SKIN: Wash immediately with soap and water. If irritation or sensitization occurs, remove individual from further contact with material. Get medical attention for irritation and chemical burns.

INHALATION: Remove to fresh air if effects occur. Consult a physician.

INGESTION: If this product is swallowed, administer 3 - 4 glasses of water. Do not induce vomiting. Seek medical attention immediately.

SECTION VII: PRECAUTIONS FOR SAFE HANDLING AND USE

Steps to Be Taken in Case Material is Released or Spilled: Keep sources of ignition and hot metal surfaces isolated from the spill. Material may flow slowly. Scrape into containers for disposal.

Waste Disposal Methods: Dispose of according to all local, state and federal regulations.

Precautions to Be Taken in Handling and Storing: Keep containers closed when not in use. Avoid breathing vapors and prolonged or repeated contact with skin. Do not handle or store near flame, heat or strong oxidants. Do not store in direct sunlight. Avoid prolonged storage above 38 deg C (100 deg F).

SECTION VIII: CONTROL MEASURES

RESPIRATORY: Respiratory protection should not be needed. If exposure may or does exceed occupational exposure limits, respiratory irritation is experienced, or during spray application, use a properly fitted MSHA/NIOSH approved respirator fitted with ammonia & methylamine cartridges. In addition, spray application may require the use of paint pre-filters. If sanding or grinding on cured material, use above respirator fitted with HEPA filters or a dust mask.

VENTILATION: General mechanical ventilation is sufficient for most conditions. Local exhaust ventilation may be necessary for some operations.

EYES: Use chemical safety glasses, splash-proof eye goggles or goggles with full faceshield.

CLOTHING/GLOVES: Use nitrile or other chemical resistant gloves. Wear clean, long-sleeved, body covering clothing and rubber boots.

SECTION IX: TRANSPORT DATA

Proper Shipping Name: Amines, liquid, corrosive, N.O.S. (1,2-Diaminocyclohexane)

Hazard Class: Corrosive Material - 8

Identification Number: UN 2735

Packing Group: II

SECTION X: DISCLAIMER

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